

4/10/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle



Dart Aerospace Ltd.
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Hawkesbury, ON
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Canada

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C45-8-4**Job Sheet 175742****Part No:** C45-8-4**Job Qty:** 12 ea**Part Name:** Solenoid Cover Gasket**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 4/10/18**Job Tracking No:****Due Date:** 4/24/18**Created By:** Michelle Gagnon-Donovan**Type:** Stock**Description:****Note:** C45-8-4 REV.1 IPP REV:A 18.02.28 NEW ISSUE DD VERF:DP**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Start up Operation	12 Ea		4/23/18	0.00	0.00	Start Up Waterjet2		SC 18/04/11
110	Waterjet	12 pcs		4/24/18	0.00	1.20	Waterjet-2 OMAX-Flaw		SC 18/04/11
120	QC	12 pcs		4/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/04/11
130	QC	12 pcs		4/24/18	0.00	0.00	QC8-6		38
140	Packaging	12 pcs		4/24/18	0.00	0.00	Packaging3		18-04-17 B3
150	QC21-FG	12 Ea		4/24/18	0.00	0.00	QC21		GA-Alain B

Part Op 100 -Descriptions: 110 - 1-Cut as per Dwg Dwg Rev: 1 Prog Rev: 1 (CANAM folder) 2-Deburr if necessary

140 - Bag and label with batch number

APR 19 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9453K203	Water-Resistant, 1/32" Thick, 36" x 5 Feet	1.0080 sf (.084 ea)	100-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	9453K203	1	15	0

Part Specifications

Specifications could not be found.

Plex 4/10/18 1:55 PM Dart.Gagnon.Michelle



Container No: S060124



Part: C45-8-4

Job No: 175742

Serial No/Batch: S060124

Revision: 1

Inspector:

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Date: 04/11/18

INSPECTION SHEET

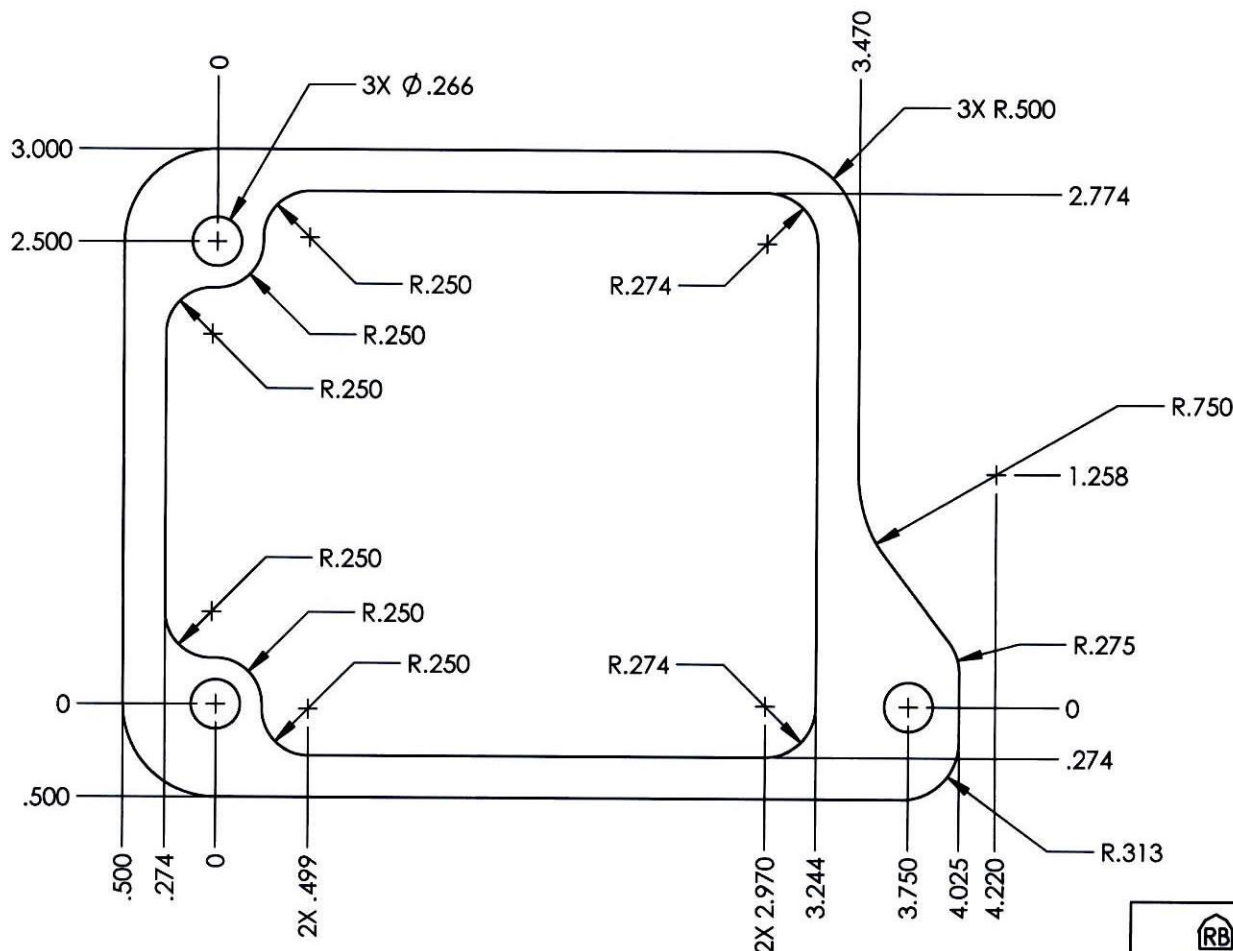
Measured by:	SC	Checked by:	38	QC Inspector:	
Date:	18/04/11	Date:	APR 16 2018	Date:	
Engineering Approval: (If necessary)				Date:	
Rev	Date	Change	Revised by	Approved	
A	14.07.31	New Issue	KJ		

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY CANAM	9/14/2012	RJC

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 175742

APR 10 2018



RED BARN MACHINE	
TITLE SOLENOID COVER GASKET	
DWG NO. C45-8-4	REV 1
MAT'L BLENDED RUBBER	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/64 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC
SCALE 1:1	DATE 8/15/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C45-8-4	1	SOLENOID COVER GASKET	BLENDED RUBBER		